



Food integrity in the food chain: How can the animal production sector contribute

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## Agenda

- 1. Our Company
- 2. The situation on the markets
- 3. Food integrity: Our Strategy



Our company history began with a small butcher shop. The company was founded in 1971 by brothers Bernd and

Clemens Toennies.







### **Numbers 2016:**

**Coworkers Pig slaughtering:** Exportrate

Ca. 12.500 Ca. 20 Mio./Year Beef slaughtering: Ca. 425.000 /Year More than 50 %



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## Different global agricultural structures in the World.

Farm in Bavaria/Germany (below); Feedlot in USA (right above); Pig farms in USA (right below)



### Consumer trends are moving.









Quelle: Leinenlos-blog; Diverse

### The challenges for the meat industry are growing.



### Food safety becomes the most important topic.



### <u>Market</u>

- Rising costs
- Inadequate revenues
- Castration tails
- More complex framework conditions

### **Society**

- Media
- NGO's
- House breaking in stables
- Public discussion about animal welfare
- Alienation of society from livestock farming
- New trends in food- and meat consumption

### Food safety and traceability become more and

### more important!



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In order to keep and regain the trust of the consumer, we



must look at the entire value chain.

### Our quality strategy is based on 8 pillars:

- The columns are cross-linked.
- Basis of all quality is the qualified handling of the animal, on the basis of scientific knowledge.
- Problems in the production chain can be effectively mitigated and avoided.



### Science with Toennis Research.

## TÖNNIES

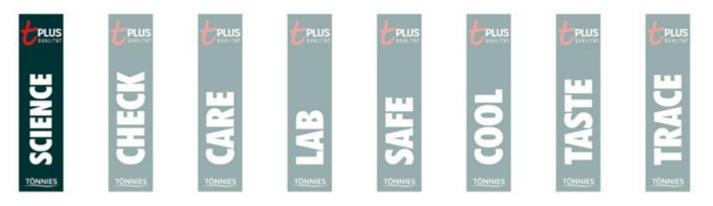




- Targeted promotion of research projects
- Competent practice for applied research
- Dialogue with research and science

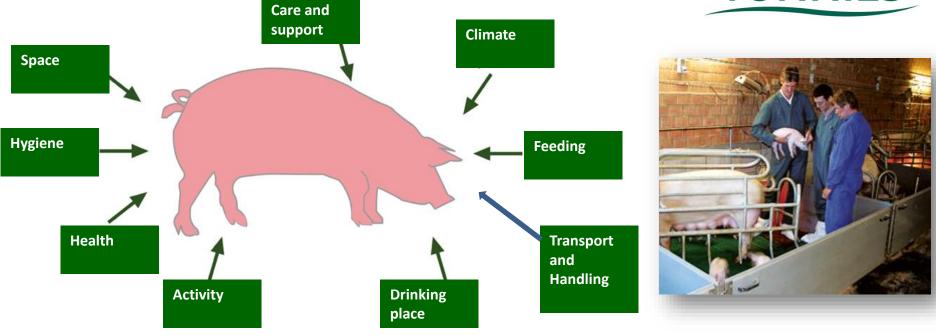


• Pioneering role in the scientifically based improvement of animal welfare



### **Checks**: We improve animal protection and food safety.





Animal protection starts with the piglet. We know our farmers. We are committed to a chain-wide

system for the improvement of food safety, quality and animal health as well as the further development of friendly animal husbandry systems.

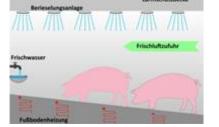


**Care**: Animal welfare at the slaughterhouse. Product quality influenced by the handling of the slaughtered animals

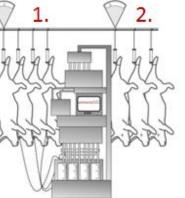
Our slaughterhouses have reference character for the EU Animal Protection Commission and for NGOs.

- Underfloor heating, water drainage, soothing music.
- Waiting area with fresh water, feel-good light.
- Gentle and thorough CO<sub>2</sub> Anesthesia.
- Control of the slaughter = 3-fold control; Eye closure test.
- Our project "Antibiotic free Fattening".
- Regular employee training.











3.



# Lab: In the Toennies laboratory we check and analyze all important Parameters.



### Laboratory parameters:

- Salmonella single-animal study
- MRSA detection
- Optional: Toxoplasm, Hepatitis E
- Inhibitor monitoring (Tetracycline)
- Mycobacterium Avium



• Activation of further laboratory parameters possible at any time.







### Safety: The highest level of security.

Our Salmonella-free raw material - Procedure:

- Antibody screening of all farms
- Classification in risk classes 1 3.
- Sampling of animals from risk classes.
- Targeting the negatively tested animals according to the use category.
- Quarantine deboning for processing raw materials.

We deliver our meat products Salmonella free.







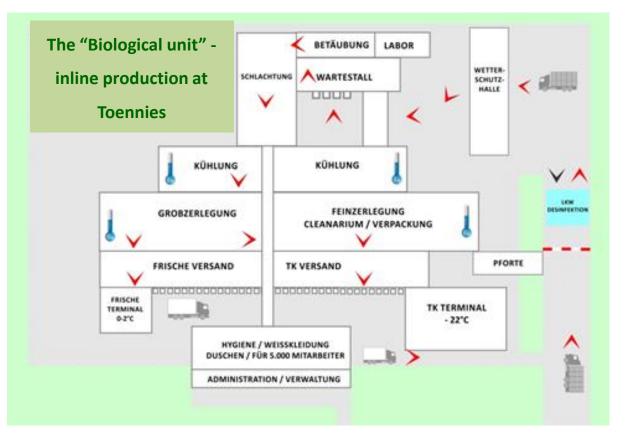


### Cooling by inline production to guarantee tenderness and

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meat quality.

- Highest level of safety: No interruption of the cooling section after slaughtering.
- We guarantee the delicacy and quality of the meat through our unique inline production chain.





### Taste: Guarantee for tenderness.

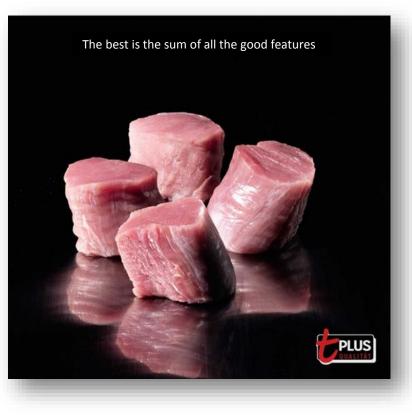
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Results of the new cooling process developed by us:

- Less dripping juice loss
- Improved tenderness
- Juicy
- Color stable
- Improved durability



We deliver our quality meat products with the guarantee for tenderness.





## Traceability from stable to the plate: One click and the

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### consumer knows

- All agricultural data are verified.
- Personnel ID for each slaughtered animal, the "Toennies Porc pass", including:
- Veterinary findings.
- Results of our laboratory.
- Photo of each slaughtered pig.
- Ear tags with RFID transponders.



### With *fTRACE*, developed by us, consumers can trace back products at the POS.



STEAKS

FTRACE

### **Outlook**: Good prospects for modern entrepreneurs.

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Uncertainties remain due to volatile markets.

- > Worldwide rising demand for meat. Asia will be a growth market for exports.
- Domestic demand in Europe remains a major weakness.
- > Export markets should not be over-valued. EU internal trade declining due to over-supply.
- > We have to expand segmented offers because markets are saturated.
- > The economic pressure is increasing, especially for small structures.
- Politics are shrinking more and more.
- Let us take the challenges confidently: Regionality! Quality! Animal welfare! Food safety!





## **Together we can master the challenges!**

## Thank you for your attention!

## **Questions?**

